

ABSTRACT OF THE DISCLOSURE

To manufacture a connector having a metal insert by insert molding, the metal insert is fixed to first and second fixing portions of dies defining a
5 resin injection chamber therein. Resin is supplied from a resin supply passage to the resin injection chamber. A crank passage, intervening between the resin supply passage and the resin injection chamber, decelerates a flow velocity of the resin supplied into the resin injection chamber.

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